

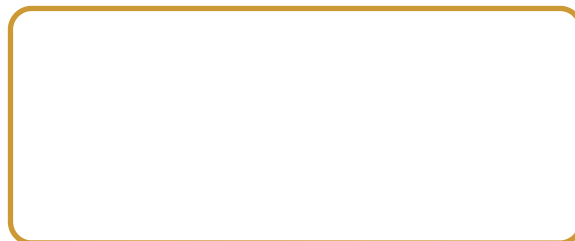


HUSKY® BRAND












- **SOLVENT BASE**
- **WATER BASE**
- **SINGLE COMPONENT**
- **COATING PRODUCTS**



**FACTORY & FIELD DIP OR SPRAY COATING SERVICES AVAILABLE
BRONZ-GLOW® LICENSED AND CERTIFIED APPLICATOR**



PRODUCTS COLOR CHART

Husky SPC Coat (H-698) Solvent Base Semi-Gloss Finish	Husky Pat/Tuff Coat (H-688-S & H-688) Semi-Gloss Finish	Husky Lin Coat (H-748) High Gloss Finish	Husky Insul Coat (H-830) Solvent Base Semi-Gloss Finish
Red C-1 	Red C-15 	Clear	Clear
Black C-3 	Black C-16 	Black C-349 	Red C-643 
Blue C-4 	Blue C-19 	Blue 	Black C-3 
Bright Blue 	Light Blue C-111 	White C-348 	Blue C-4 
White C-7 	White C-468 	Silver 	Light Blue C-596 
Off White C-230 	Cream C-427 	Light Gray C-350 	White C-557 
Silver C-301 	Silver C-682 	Medium Gray C-385 	Oyster C-609 
Light Gray C-119 	Light Gray C-189 	DK. Gray C-351 	Light Gray C-591 
Medium Gray C-194 	Medium Gray C-117 		Ant Gray C-592 
Dark Gray C-168 	DK. Gray C-243 		Green C-645 
Beige C-162 	Beige 		
Brown C-196 	Green C-164 		
Dark Green C-444 	Sea Mist Green C-288 		
Medium Green C-534 	Yellow C-226 		
Redwood C-339 			
Yellow C-161 			
Clear			

Disclaimer: The above colors are simulations of colors available. Bronz-Glow does not guarantee exact color match. Should a particular color be required please submit an exact color chip of the desired color along with manufacturer name and color name for color match. Color match requests may have restrictions as to quantity purchase requirement or delivery time. Other colors are available upon request. Fluorescent Red, Yellow, Pink, Blue, Orange & Green are available in Husky SPC (H-698).



Bronz-Glow's Husky® Brand SPC (H-698) Flexible Synthetic Coating

(A.I.M. Compliant 4.6 lbs/gal V.O.C. Maximum)
For Industrial Use Only

DESCRIPTION:

SPC is a unique air dry synthetic solvent base coating that can be easily applied by spraying, brushing, rolling or dipping. It resists moisture, acids, abrasion, weathering, electrical shock, skidding/slipping, and corrosion. This coating can be used to protect all types of tools, equipment or surfaces including lawn and garden, mechanical, electrical, wood, metal cabinetry, enclosures, cement block and masonry or to coat most any substrate material. It can be used to coat cloth and rope to prevent rotting, fraying and provides moisture resistance. At 12-15 mils dry thickness SPC is virtually moisture proof even to harsh base, alkaline and acidic solutions. It may be used to shatter proof glass objects (available in clear), used on plastics to protect delicate surfaces from scratches or provide color coding and corrosion resistance for piping systems. SPC weatherproofs rubber and makes it more wear resistant. Weatherproofs maps making them tear resistant. On wood SPC seals and protects it from weathering and prevents splinters. SPC is a single component versatile coating that performs in those really tough applications where paints fail. Meets USDA requirements for non-food contact surfaces. When coating metal and galvanized surfaces Husky 150 Primer is recommended (specifically developed to increase adhesion of SPC to metals up to 400%).

BENEFITS

When properly applied and when subject to normal conditions:

- Decreases maintenance expenses and replacement costs.
- Reduces the need to paint as frequently.
- Provides superior corrosion protection in any environment.
- Exhibits excellent resistance to corrosion, fading, chalking and most all chemicals.

SPC H-698 is an A.I.M. Compliant medium solids solvent base synthetic single component coating, that can be air dried or heat cured to meet production demands. SPC Coat H-698 formula can be sprayed, dipped or brushed, and is available in a wide variety of colors. It exhibits excellent coastal, harsh chemical, UV, corrosion and abrasion resistance. SPC bonds to wood, concrete, glass and plastics without primer. Husky 150 Primer recommended for metal surfaces. Has 10 year Florida sun, U.V. inhibitor.

SPECIFICATIONS:

Solids: (wt) 24%

Tensile: (ASTM D-638) 2,500 psi.

Permeability: (ASTM-96) .03 grains/sq. ft./hr

Temperature use range: -30°F to 250°F (Dry heat)

Shelf life: 1 year @ 77°F

Chemical Resistance:

Petroleum's: limited

Acids, Alkalines: Excellent

Acid Rain & Salt Air: Excellent

Sulfur Water: Excellent

Stone Abrasion: (ASTM D-3170) Excellent

Weather ability (ASTM G-53) 7-10 years

Finish: Semi-gloss

Viscosity range: 7,000—22,000 cps

Coverage: 100-150 sq. ft./gal at 5 mils

Dielectric (ASTM D-149) 1,400 v/mil

Elongation: (ASTM D-638) 500%

Cut Resistance (ASTM D-1044) Very Good

Salt Spray (ASTM B-117) Passed 2,000 hrs.

Durometer Shore A (ASTM D-2240) 70

Gas Chromatography Test (FID) No evidence of residual solvent vapors

A.I.M. Compliant: Complies to Architectural Industrial Coating Standard EPA 40 CFR Part 59 "National Volatile Organic Compounds Emissions Standards for Architectural Coatings".

ALTERNATIVE PRODUCTS: For water base alternative see Pat Coat (H-688-S) & Tuff Coat (H-688).

SURFACE PREPARATION:

All surfaces to be coated must be free of all oils, grease, wax, rust, dirt and dust. A sandblasted or rough surface improves adhesion. Use Bronz-Glow Husky 150 or 250 Primer, for best results on smooth metal and galvanized surfaces. *Rust-Oleum® brand primers are not compatible.

PREPARING SURFACES FOR COATING THAT HAVE BEEN EXPOSED TO HIGH SALT CONDITIONS:

(Costal or Marine Environments)

1. Wire brush or sandblast metal or steel surface to remove all contaminants and rust or oxides.
2. Pressure wash using a free rinsing, high pH cleaner. Use Husky ADC (Mix at 4-6 oz/gal).
3. Pressure rinse thoroughly with clear clean water.
4. Pressure wash surface to condition and reduce surface pH to 3.5-5.0. Use Husky ASP (Mix at 4-6 oz/gal).
5. Allow to dry thoroughly before applying Husky 150 Primer or finish coats.

ADDITIONAL SURFACE PREPARATION REFER TO: For steel surfaces abrasive blast to SSPC SP-5/NACE No. 1 or Swedish Standard Sa 3. Concrete shall be cleaned and abrasive blast or etched with 10% muriatic acid. When coating concrete or block surfaces Husky 150 Primer, latex primer or block filler is recommended.

SPRAYING: Airless Sprayers, Air Assist Systems or other conventional systems may be used (siphon cup not recommended). Gently but thoroughly mix before spraying, being careful not to introduce bubbles. Apply wet overlapping coats holding gun 6"-12" from surface using a 4"-6" pattern. Allow 20-30 minutes dry time (Dry to Touch) before applying additional coats to desired thickness. Dilute with recommended thinner up to 25%. Recommended thinner Husky 15 faster drying or 25 Reducer for slower drying and increased work time.

RECOMMENDED EQUIPMENT AND SETTINGS:

Conventional and Air Assist Spray Equipment.

- Gun:** Binks model 95 gun or Grayco model 2001 gun
- Nozzle:** 63B
- Cap:** 63PB or 66SD-3 for heavier build-up (Caps can be used up to 25% dilution)
- Needle:** 663A
- Material:** 20-25 psi
- Atomization:** 15-25 psi
- Dilution:** up to 25% (Recommend testing before performing actual finish work)
- Clean-up:** Husky 15 or 25 Reducer

Industrial/ Commercial Airless Spray Equipment.

- Tip Sizes:** .011-.019
- Pressure:** As Needed
- Dilution:** up to 25% (Recommend testing before performing actual finish work)

DIPPING: Gently but thoroughly mix before each use. Do not introduce air bubbles. Insert item 1" every 5 seconds. Remove at same rate. Allow 30-40 minutes dry before applying additional coats to achieve desired thickness. Dilute as needed up to 25%.

BRUSH PAT/TUFF COAT: Gently but thoroughly mix before each use. Apply wet overlapping coats using a natural bristle brush. Allow 20 to 30 minutes dry time before applying additional coats to desired thickness. Dilute as needed up to 25%.

HINTS: A dry film thickness depending upon application of 6-15 mils is recommended for best results. Approximate dry mil thickness per coat, dipping 6-8 mils, brushing 4-6 mils, spraying 2-5 mils. Allow 4 hours dry per coat before use. Allow overnight drying whenever possible. When using a dip tank, allow 6" minimum from fluid surface to tank top to avoid "skinning over". Avoid excessive air movement, heat or humidity. To speed drying, mild heat (95°F to 110°F) mild air flow may be used after flashing. Do not stack or store parts in contact with each other if not fully cured.

ALWAYS PROVIDE VENTILATION & USE APPROVED PERSONAL SAFETY PROTECTION WHEN HANDLING OR APPLYING PRODUCTS.

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Bronz-Glow's Husky® Brand Insul Coat (H-830)

For Industrial Use Only
A Low V.O.C. Formula

DESCRIPTION:

Husky Insul Coat is a solvent base air dry vinyl low V.O.C. coating specifically developed to seal fibrous insulation, un-skinned polyurethane foams, and closed cell foams. Insul Coat H-830 will produce a skin/membrane on insulation and polyurethane foam to create a barrier against moisture and chemical attack. Once dry it is a tough durable coating which will withstand heavy abrasion and is resistant to punctures. When properly applied Insul Coat protects insulation from break-down and prevents fibers from migrating into the air stream. Insul Coat meets fire rating code UL94HBF. Insul Coat enhances indoor air quality (IAQ) when an anti-microbial biostat is added at time of application to provide long term protection against mold, mildew and fungus, the sources of Legionella and Sick Building Syndrome (SBS). Insul Coat can be used as an economical substitute for double wall construction. The qualities of this product find particular use in the medical industry where cushioning and positioning devices are fabricated and used in sterile environments, as well as therapeutic practices. Other uses include cushioning for athletic devices, seat cushions, packaging and acoustical panels. Insul Coat (H-830) is an excellent cost effective replacement for Hypalon® coating.

BENEFITS:

When properly applied to metal substrates it:

- Improves moisture & puncture resistance of insulation and foams.
- Aides in preventing fiber from breaking down and entering the air stream.
- Economical substitute for double wall construction.
- Anti-microbial may be added to aid in preventing growth of fungus, mildew and mold.
- Single Component....no catalyst

SPECIFICATIONS:

Solids: (wt) 24%

Viscosity range: 2,000—5,000 cps

Shelf life: 1+ year @ 77°F

Coverage: 160 sq. ft./gal at 2.5 mils

Chemical resistance: (ASTM D-1308)

Mineral Oil:	Very good
Saline:	Very good
Betadiene (iodine)	*Very good
Alcohol:	Very good
Alkalines:	Very good

Finish: Semi-gloss

Temperature range: -0°F to 280°F

Flammability: Meets UL 94 HF -1

Block resistant: Maximum 160°F.

Machine Oil:	Very good
Urea:	Very good
Blood:	Very good
Salt Air:	Very good
Acid (10% Sulfuric in H ₂ O):	Very good

* Stains after 5 minutes.

ALTERNATIVE PRODUCTS: None Suggested.

* Crowles is the Registered Trademark of Morehouse Crowles, Inc.

*Hypalon is a Registered Trademark of E.I. DuPont, Wilmington, DE.

Bronz-Glow and Husky are the Registered Trademarks of Robert Haydu/dba Bronz-Glow Holdings Group., St. Augustine, FL.

SURFACE PREPARATION:

All surfaces to be coated must be free of all oils, grease, wax, rust, dirt, dust, loose foam particles and loose fibers.

USE ADEQUATE VENTILATION.

MIXING INSTRUCTION AND QUALITY CONTROL RECOMMENDATIONS FOR:

SPRAY APPLICATION:

Like most liquid vinyl's Insul Coat (H-830) may coagulate during storage, requiring thorough remixing agitation before use each day. For best results, a Cowles® or dispersion blade gives the maximum combination of high shear, excellent flow and circulation. Diameters of 3" for mixing 5 gallon containers and 7" for mixing gallon 50 drums. Note it has been found that the dispersion blades are highly effective, fast and produce more shearing action than can be obtained from a standard mixing blade or paddle. After the Insul Coat has been agitated thoroughly, it should last 8 to 10 hours depending upon your spray equipment and temperature. (Agitated pressure pots or drum agitators). **Avoid making solvent additions before agitating. Check Viscosity.** Some adjustments may be necessary for your particular use.

PRIME COAT: Set pot pressure at 20 to 25 psi and atomizing pressure at 10-15 psi, open pattern adjustment for a 2" to 4" pattern at 6" to 10" from surface. Aim spray gun at insulation or foam and fully trigger spray gun. Open material adjustment until a uniform wet splatter appears on the surface being coated. The wet splatter should melt or flow into the insulation or foam surface being coated. Coat all sides (except the bottom) with an overlapping motion. Make sure all corners and edges are thoroughly primed. The prime coat should be wet to the touch but should not completely color or cover the insulation or foam. Its purpose is to wet the surface for the sealing coat a necessity for proper adhesion.

SEAL COAT: After the prime coat has been applied, immediately begin sealing the insulation or foam by only partially pulling the trigger back from its previous setting until a dry web coating appears. This seal coat should appear lighter in color than the prime coat. Hold gun approximately 6" to 10" from the surface and use an overlapping motion being sure to **completely** seal the surface. If the seal coat is applied to dry, poor adhesion will result. If applied to wet sealing the surface may become difficult. Again, seal all sides (except the bottom) **being sure to check entire surface for complete seal.**

FINISH COAT: After seal coat has been applied, immediately begin applying the finish coat by fully triggering spray as done with the prime coat. Holding the gun 6" to 10" from the surface, apply a uniform splatter coat using an overlapping motion. Apply finish coat as desired in thickness and texture. The finish coat is necessary to increase the seal coat strength and durability. Allow the finish coated part to dry to the touch (see caution), minimum of 5 minutes, then return to prime coat, seal coat and finish coat the bottom of the part. Follow the instructions and be sure to pay special attention to corners and edges.

NOTE: To accelerate final drying place coated object in ventilated oven at 100°F –140°F for 5 minutes. Make sure heat source is safe for this use and that you ventilate properly. To increase coating speed you may increase atomizing pressure; open material adjustment and pattern adjustment to your comfort level.

CAUTION: It is important to apply all coatings at once. Do not allow to set more than 10-20 minutes or be subjected to heat during multi-step coating procedure.

HINTS: A dry film thickness of 1-3 mils is recommended for best results. Avoid excessive air movement, heat or humidity. If these conditions exist, use 10-20% recommended thinners. Do not stack or store parts in contact with each other if not fully cured.

RECOMMENDED EQUIPMENT AND SETTINGS:

Gun: Binks model 95 gun or Grayco 2001 gun
Nozzle: 63B
Cap: 66SD
Needle: 363-A
Material: 25 psi
Atomization: 8-20 psi
Dilution: None required
Clean-up: Acetone and Methyl Ethyl Ketone

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Bronz-Glow's Husky® Brand Green Fin Coil Protector (H-698C444)

(A.I.M. Compliant 4.6 lbs/gal V.O.C. Maximum)
For Industrial Use Only

DESCRIPTION:

Green Fin Coil Protector is formulated to protect fin tube and coaxial coils in mild to moderate corrosive atmospheres. A flexible synthetic coating having excellent resistance to corrosive coastal and chemical atmospheres. The coating is for spray application using general commercial spray equipment. Green Fin Coil Protector by virtue of its protective quality and ease of application helps maintain operating efficiency and aids in extending equipment life. Called Green Fin for its Hunter Green color it is easily repaired with an aerosol kit should the coating be damaged.

BENEFITS:

When properly applied:

- Decreases maintenance expenses and replacement costs.
- Aids in maintaining operating efficiency.
- Provides superior excellent corrosion protection.
- Exhibits excellent resistance to fading, chalking and does not crack, chip or flake.

Husky Green Fin is an A.I.M. Compliant solvent base synthetic single component coating, that air dries to touch in about 15 to 20 minutes. It exhibits excellent coastal, corrosion and abrasion resistance and is formulated with a 10 year U.V. inhibitor to protect against the Florida sun.

SPECIFICATIONS:

Solids: (wt) 24%

Tensile: (ASTM D-638) 2,500 psi.

Finish: Semi-gloss

Temperature use range: -30°F to 250°F (Dry heat)

Shelf life: 1 year @ 77°F

Elongation: (ASTM D-638) +250%

Cut Resistance: (ASTM D-1044) Very Good

Stone Abrasion: (ASTM D-3170) Excellent

Weather Ability (ASTM G-53) 7-10 years

Salt Spray: (ASTM B-117) Passed 2,000 hours

Viscosity Range: 7,000—22,000 cps

Coverage: 200-300 sq. ft./gal at 2½ mil

Durometer Shore A (ASTM D-2240) 70

Place Coil In Operation After Coating: 1 hr.

CHEMICAL RESISTANCE

Acids, Alkalines: Excellent

Salt Water Spray: Excellent

Acid Rain & Salt Air: Excellent

Sulfur Water: Excellent

Gas Chromatography Test (FID) No evidence of residual solvent vapors

A.I.M. Compliant: Complies to Architectural Industrial Coating Standard EPA 40 CFR Part 59 "National Volatile Organic Compounds Emissions Standards for Architectural Coatings".

ALTERNATIVE PRODUCTS: Husky Green Fin Coil Protector Aerosol Kit or Bronz-Glow's Husky Coil Coat, dip or spray process. (Only applied by Bronz-Glow licensed in-house or field applicators.)

*Rust-Oleum is a registered trademark of Rust-Oleum Corporation, Vernon Hills, IL.

Bronz-Glow and Husky are the Registered Trademark of Robert Haydu/dba Bronz-Glow Holdings Group., St. Augustine, FL.

Husky Green Fin Coil Protector (H-698C444) Cont'd

SURFACE PREPARATION:

All surfaces to be coated must be free of all oils, grease, wax, rust, dirt and dust for best adhesion. Use Bronz-Glow Husky 150 Primer, for best results. ***Rust-Oleum® brand primers are not compatible.**

PREPARING SURFACES FOR COATING THAT HAVE BEEN EXPOSED TO HIGH SALT CONDITIONS: (Costal or Marine Environments)

1. Pressure wash using a free rinsing, high pH cleaner. Use Husky ADC or Coil Guard (Mix at 4-6 oz/gal).
2. Pressure rinse thoroughly with clear clean water.
3. Pressure wash surface to condition and reduce surface pH to 3.5-5.0. Use Husky ASP or Coil Sheen (Mix at 4-6 oz/gal).
4. Allow to dry thoroughly before applying Husky 150 Primer or finish coats.

SPRAYING: Airless Sprayers, Air Assist Systems or other conventional systems may be used (siphon cup not recommended). Gently but thoroughly mix before spraying, being careful not to introduce bubbles. Apply wet overlapping coats holding gun 6"-12" from surface using a 4"-6" pattern. Allow 10-20 minutes dry time (Dry to Touch) before applying additional coats. Dilute with recommended thinner up to 25%. Recommended thinner Husky 25 Reducer for increased work time in hot sun. Direct coating into the fins to gain best penetration in to coil tube area. Coat both sides of the coil for maximum protection and to protect against intensified corrosion.

RECOMMENDED EQUIPMENT AND SETTINGS:

Conventional and Air Assist Spray Equipment.

Gun:	Binks model 95 gun or Grayco model 2001 gun
Nozzle:	63B
Cap:	63PB or 66SD-3 for heavier build-up (Caps can be used up to 25% dilution)
Needle:	663A
Material:	20-25 psi (Caution to high a pressure will cause coating to powder on surface).
Atomization:	15-25 psi
Dilution:	up to 25% (Recommend testing before performing actual finish work)
Clean-up:	Husky 15 or 25 Reducer

Industrial/ Commercial Airless Spray Equipment.

Tip Sizes:	.011-.019
Pressure:	As Needed
Dilution:	up to 25% (Recommend testing before performing actual finish work)

HINTS: A dry film thickness depending upon application of 2½-4 mils (including 150 Primer) is recommended for best results. Allow 1 hour dry time before placing coil in use. Allow overnight drying whenever possible. All coil coatings should be applied to both sides of the coil. Coating both sides of the coil reduces the potential of developing a localized anodic cell which will create an accelerated and intensified corrosive attack to the uncoated areas of the coil.

ALWAYS PROVIDE VENTILATION & USE APPROVED PERSONAL SAFETY PROTECTION WHEN HANDLING OR APPLYING PRODUCTS.

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Bronz-Glow's Husky® Green Fin Coil Protector Aerosol Kit (H-698-444-AK)

DESCRIPTION:

Green Fin Coil Protector is an aerosol formulated for application on small fin tube and coaxial coils. Designed to protect coils in mild to moderate corrosive atmospheres. This flexible synthetic coating kit was developed for the "Do-it-Yourselfer" or the a/c technician to apply to small window, P-Tac, refrigeration or water fountain coil. It is also used to touch-up coils which have been Husky Green Fin coated by commercial spray application. It provides good corrosion protection against coastal atmospheres. Green Fin Coil Protector by virtue of its protective quality and ease of application helps maintain operating efficiency and aids in extending equipment life. Called Green Fin for its Hunter Green color it is easily repaired with an aerosol can of Green Fin Coil Protector should the coating be damaged.

BENEFITS

When properly applied:

- Decreases maintenance expenses and replacement costs.
- Aids in maintaining operating efficiency.
- Provides good corrosion protection from coastal environments.
- Does not crack, chip or flake.

Husky Green Fin is an solvent base synthetic single component coating, that air dries to touch in about 15 to 20 minutes. It exhibits excellent coastal, corrosion and abrasion resistance and is formulated with a 10 year U.V. inhibitor to protect against the Florida sun.

SPECIFICATIONS:

Solids: (wt) 24%

Tensile: (ASTM D-638) 2,500 psi.

Finish: Semi-gloss

Temperature use range: -30°F to 250°F (Dry heat)

Shelf life: 1 year @ 77°F

Elongation: (ASTM D-638) +250%

Cut Resistance: (ASTM D-1044) Very Good

Stone Abrasion: (ASTM D-3170) Excellent

Weather Ability (ASTM G-53) 7-10 years

Salt Spray: (ASTM B-117) Passed 2,000 hours

Viscosity Range: 7,000—22,000 cps

Coverage: 200-300 sq. ft./gal at 2½ mil

Durometer Shore A (ASTM D-2240) 70

Place Coil In Operation After Coating: 1 hr.

CHEMICAL RESISTANCE

Acids, Alkalines: Excellent

Salt Water Spray: Excellent

Acid Rain & Salt Air: Excellent

Sulfur Water: Excellent

Gas Chromatography Test (FID) No evidence of residual solvent vapors

ALTERNATIVE PRODUCTS: Husky Green Fin Coil Protector (Bulk Packaging) or Bronz-Glow's Husky Coil Coat, dip or spray process. (Only applied by Bronz-Glow licensed in-house or field applicators.)

Packaging: a) 4 Kits/Case b) 60 Kit Cases/pallet (240 kits)

Available Through: Trane Parts, York Source One, Totaline, Johnstone, and Baker Brothers Supply Houses

Husky Green Fin Coil Protector Kit (H-698-444-AK) Cont'd

SURFACE PREPARATION:

All surfaces to be coated must be free of all oils, grease, wax, rust, dirt and dust for best adhesion. Use Bronz-Glow Husky Green Fin Primer, for best results. Follow directions provided with the Husky Green Fin Kit for proper coating application.

PREPARING SURFACES FOR COATING: IF NOT QUALIFIED TO DISASSEMBLE EQUIPMENT TO BE COATED IT IS STRONGLY RECOMMENDED A QUALIFIED TECHNICIAN BE ENGAGED TO DISASSEMBLE AND ASSEMBLE THE EQUIPMENT AND ELECTRICAL SYSTEM. ALWAYS DISCONNECT POWER WHEN COATING A UNIT OR COIL.

RECOMMENDED EQUIPMENT:

Standard hand tools normally required for disassembly and assembly of the unit to be coated.

HINTS: A dry film thickness depending upon application of 2½-4 mils (including Green Fin Primer) is recommended for best results. Allow 1 hour dry time before placing coil in use. Allow overnight drying whenever possible. All coil coatings should be applied to both sides of the coil. Coating both sides of the coil reduces the potential of developing a localized anodic cell which will create an accelerated and intensified corrosive attack to the uncoated areas of the coil.

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Bronz-Glow's Husky® Brand Pat Coat (H-688-S) and Tuff Coat (H-688) Flexible Acrylic Coatings

DESCRIPTION:

These acrylic water base coatings establish a new performance standard for maintenance and marine coatings. The gloss capability, corrosion resistance, flow, hardness and chemical resistance characteristics imparted by this water base acrylic coating are typical of those associated with conventional solvent based paints. When applied properly, adhesion is excellent even to difficult galvanized steel surfaces. These coatings are formulated for commercial, institutional, and industrial maintenance markets. Excellent for coating exterior of storage tanks, concrete, cement block, wood and metal cabinets and enclosures. With their high flexibility rate they may also be used to coat tarpaulin materials and other fabrics.

BENEFITS

When properly applied and when subject to normal conditions:

- Decreases maintenance expense and replacement cost.
- Protects against atmospheric and chemical attack reducing the need to paint as frequently.
- Single component coatings save dollars on product inventory investment.
- Exhibits excellent resistance to corrosion, fading, chalking, chemicals and solvents.

These coatings have very low V.O.C.'s., are non-flammable and have a high solids content making them an emission control coating system, that can be air dried or heat cured to meet production demands. Pat Coat (H-688-S) and Tuff Coat (H-688) formulas can be sprayed, dipped, brushed or rolled, and are available in a wide variety of colors and exhibits excellent petroleum, chemical, UV, corrosion and abrasion resistance. These coatings bond to metal, wood, concrete, and plastics without primers. They give you the safety of water base with the performance of solvent base paints.

Typical applications include protecting and color coding transformers, coils, tools, fixtures & brackets, oil handling equipment, heavy duty machinery, chain link fence components.

SPECIFICATIONS:

Solids: (wt)	36%	Abrasion: (ASTM D-4060)	1,120 cyc/mil
Tensile: (ASTM D-2370)	230psi	Weather ability (ASTM G-53)	Excellent 7-10 yrs.
Permeability:	Limited	Temperature use range:	-0°F to 250°F
Viscosity range:	4,000-10,000cps	Finish:	Semi-gloss
Shelf life: 1 year @ 77°F		Ultimate elongation (ASTM D-2370-82)	230%
Chemical Resistance:		Dielectric (ASTM D-149)	1,100 v/mil
Petroleum's:	Excellent	Coverage	100-150 sq. ft./gal. @ 5 mils
Acids, Alkalines:	Good		
Salt Air, Acid Rain:	Excellent		
Alcohols, Ketones, Chlorinated Solvents:	Limited		

ALTERNATIVE PRODUCTS: For alternatives see Husky SPC (H-968) solvent base, or Husky Lin Coat (H-748) water base.

Pat Coat H-688-S & Tuff Coat H-688 Cont'd

SURFACE PREPARATION:

All surfaces to be coated must be free of all oils, grease, wax, rust, dirt and dust. A sandblasted or rough surface improves adhesion. Use Bronz-Glow Husky 150 or 250 Primer, for best results on smooth metal and galvanized surfaces.

PREPARING SURFACES FOR COATING THAT HAVE BEEN EXPOSED TO HIGH SALT CONDITIONS: (Costal or Marine Environments)

1. Wire brush or sandblast metal or steel surface to remove all contaminants and rust or oxides.
2. Pressure wash using a free rinsing, high ph cleaner. Use Husky ADC (Mix at 4-6 oz/gal).
3. Pressure rinse thoroughly with clear clean water.
4. Pressure wash surface to condition and reduce surface pH to 3.5-5.0. Use Husky ASP (Mix at 4-6 oz/gal).
5. Allow to dry thoroughly before applying Husky 150 Primer or finish coats.

ADDITIONAL SURFACE PREPARATION REFER TO: For steel surfaces abrasive blast to SSPC SP-5/NACE No. 1 or Swedish Standard Sa 3. Concrete shall be cleaned and abrasive blast or etched with 10% muriatic acid. When coating concrete or block surfaces a latex primer or block filler is recommended.

SPRAYING: Pat Coat (H-688-S) Only: Airless Sprayers, Air Assist Systems or other conventional systems may be used. Gently but thoroughly mix before spraying. Apply wet overlapping coats holding gun 6"-12" from surface using a 4"-6" pattern. Allow to completely dry before applying additional coats to desired thickness.

RECOMMENDED EQUIPMENT AND SETTINGS:

Conventional and Air Assist Spray Equipment.

Gun:	Binks model 95 gun or Grayco model 2001 gun
Nozzle:	63B
Cap:	63PB or 66SD-3 for heavier build-up
Needle:	663A
Material:	25 psi
Atomization:	15-25 psi
Dilution:	None
Clean-up:	Water or mild detergent (if allowed to dry mineral oil)

Industrial/ Commercial Airless Spray Equipment.

Tip Sizes:	.011-.019
Pressure:	As Needed
Dilution:	As Needed

DIPPING: Tuff Coat H-688 Only: Gently but thoroughly mix before each use. Do not introduce air bubbles. Insert item 1" every 5 seconds. Remove at same rate. Allow to completely dry before applying additional coats to achieve desired thickness.

BRUSH/ROLLER: Gently but thoroughly mix before each use. Do not introduce air bubbles. Apply wet overlapping coats using a foam brush, pad or roller. Allow to completely dry before applying additional coats to desired thickness.

HINTS: For storage or dip tank containers, use only poly, galvanized or stainless steel. A dry film thickness of 4-8 mils is recommended for best results. Allow to dry overnight whenever possible. To speed drying, mild heat (95°F to 110°F) and air flow may be used. Do not stack or store parts in contact with each other if not fully cured. Avoid excessive air movement, heat or humidity.

Always use proper ventilation and approved personal safety protection when handling or applying products.

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Bronz-Glow's Husky® Brand Lin Coat (H-748)

Flexible Urethane Resin Coating
A High Solids Low V.O.C. Formula
For Industrial Use Only

DESCRIPTION:

Husky Lin Coat (H-748) is a high solids low V.O.C. fast drying coating. It forms a tough high gloss coating which can be applied to a variety of surfaces. Lin Coat is self-priming and has excellent bonding power. Being a high solids water base coating Lin coat has a surprising low V.O.C. and meets all current requirements making it an emissions control coating product. Its high gloss and excellent resistance to abrasion and corrosives makes it an excellent architectural coating for many types of surfaces. Lin Coats color quality, flexibility, abrasion and U.V. resistance enhances its use as a decorative coating having a pleasing appearance when dry. Its wear-ability, durability, and simplicity of application make it most cost efficient over the life of the coating. Lin Coat has been used to coat commercial and industrial cabinetry, steel and wood decking, structural steel, aluminum diamond plate, concrete, masonry, glass, canvas, and some foam products. Also may be used to coat and protect aluminum, brass, copper, chrome and stainless steel from oxidation providing a high gloss finish (available in clear).

BENEFITS:

When properly applied to metal substrates it:

- Improves corrosion resistance of metals, concrete and wood surfaces.
- Provides a high gloss oxidation resistant surface for decorative metals.
- High solids low V.O.C. self priming ease of application coating.
- Single Component...no catalyst

SPECIFICATIONS:

Solids: (wt) 37%

Viscosity range: 2,000—5,000 cps

Shelf life: 1+ year @ 77°F

Block resistant: Maximum 120°F.

Chemical resistance:

Mineral Oil:	Good	Machine Oil:	Good
Saline:	Very good	Aliphatics:	Good
Alcohols:	Good	Salt Air:	Excellent
Alkalines:	Very good	Acids:	Good
Ketone:	Poor	Glycol:	Fair
Acid Rain:	Excellent	Ammonia	Good

Finish: High gloss

Temperature range: -0°F to 120°F

Coverage: 240 sq. ft./gal at 2.5 mils

Elongation: (ASTM D-412) 250% (estimated)

ALTERNATIVE PRODUCTS: Pat Coat (H-688-S) or Tuff Coat (H-688). For a solvent base material SPC (H-698)

SURFACE PREPARATION:

All surfaces to be coated must be free of all oils, grease, wax, rust, dirt and dust. A sandblasted or rough surface improves adhesion for non-decorative metals. Use Bronz-Glow Husky 150 or 250 Primer, for best results on smooth metal and galvanized surfaces. When coating decorative metals such as brass, remove oil, wax, dirt, grease and oxides from surface. Apply coating directly over cleaned decorative metal surface.

**PREPARING SURFACES FOR COATING THAT HAVE BEEN EXPOSED TO HIGH SALT CONDITIONS:
(Costal or Marine Environments)**

1. Wire brush or sandblast metal or steel surface to remove all contaminants and rust or oxides.
2. Pressure wash using a free rinsing, high ph cleaner. Use Husky ADC (Mix at 4-6 oz/gal).
3. Pressure rinse thoroughly with clear clean water.
4. Pressure wash surface to condition and reduce surface pH to 3.5-5.0. Use Husky ASP (Mix at 4-6 oz/gal).
5. Allow to dry thoroughly before applying Husky 150 Primer or finish coats.

ADDITIONAL SURFACE PREPARATION REFER TO: For steel surfaces abrasive blast to SSPC SP-5/NACE No. 1 or Swedish Standard Sa 3. Concrete shall be cleaned and abrasive blast or etched with 10% muriatic acid. When coating concrete or block surfaces a latex primer or block filler is recommended.

SPRAYING: Lin Coat (H-748): Airless Sprayers, Air Assist Systems or other conventional systems may be used. Gently but thoroughly mix before spraying. Apply wet overlapping coats holding gun 6"-12" from surface using a 4"-6" pattern. Allow to completely dry before applying additional coats to desired thickness.

RECOMMENDED EQUIPMENT AND SETTINGS:

Conventional and Air Assist Spray Equipment.

Gun:	Binks model 95 gun or Grayco model 2001 gun
Nozzle:	63B
Cap:	63PB or 66SD-3 for heavier build-up
Needle:	663A
Material:	20 psi
Atomization:	10-25 psi
Dilution:	None
Clean-up:	Water (If allowed to dry Acetone or M.E.K.)

Industrial/ Commercial Airless Spray Equipment.

Tip Sizes:	.011-.026
Pressure:	As Needed
Dilution:	As Needed
Clean-up:	Water, (If allowed to dry Acetone or M.E.K.)

BRUSH/ROLLER: Gently but thoroughly mix before each use. Do not introduce air bubbles. Apply wet overlapping coats using a foam brush, pad or roller. Allow to completely dry before applying additional coats to desired thickness.

HINTS: For storage or dip tank containers, use only poly, galvanized or stainless steel. A dry film thickness of 4-5 mils is recommended for best results. Allow to dry overnight whenever possible. To speed drying, mild heat (95°F to 120°F) and air flow may be used. Do not stack or store parts in contact with each other if not fully cured. Allow at least over night drying before stacking. Avoid excessive air movement, heat or humidity.

Always use proper ventilation and approved personal safety protection when handling or applying products.

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Bronz-Glow's Husky® Brand

150 Primer (H-716)

For Industrial Use Only

DESCRIPTION:

Husky 150 Primer is a solvent base air dry acrylic primer specifically developed to increase adhesion of SPC (H698) and the Tuff Coat (H-688) and Pat Coat (H-688-S) formulas to metals up to 400%. It can be sprayed, dipped or brushed and offers fast set-up time with a high coverage rate. Most commonly applied in one coat, only extreme corrosion and abrasion require a second or third coat eliminating extensive preparation for most applications. We recommend the use of 150 Primer on all metal surfaces, especially galvanized, to prevent peeling of the finish coat if it becomes damaged, reducing the amount of time to repair the damaged area. For best results apply finish coat over primed surface as soon as it is dry to the touch. 150 Primer is not recommended as a protective coating on its own.

BENEFITS:

When properly applied to metal substrates it:

- Improves coating adhesion on metal up to 400%.
- Aides in preventing peel back of damaged coating.
- Helps to reduce preparation time of substrate surface.
- Aids in formation of more uniform coating surface.

SPECIFICATIONS:

Solids: (wt) 16%

Viscosity range: 7,000—22,000 cps

Shelf life: 1 year @ 77°F

Coverage: 150 sq. ft./gal at 1 mil

Colors: Clear & Gray

Application Methods: Spray, Brush or Roll

ALTERNATIVE PRODUCTS:

If 150 Primer is not available, Husky 250 Primer may be substituted when coating metal surfaces. When coating over a paint always test inconspicuous area with primer before actual application. ***Rust-Oleum brand primers are not compatible.**

SURFACE PREPARATION:

All surfaces to be coated must be free of all oils, grease, wax, rust, dirt, dust and loose particulate. A sandblasted or rough surface allows for the best adhesion. Use Husky 15 or 25 Reducer for clean-up or thinning.

**PREPARING SURFACES FOR COATING THAT HAVE BEEN EXPOSED TO HIGH SALT CONDITIONS:
(Costal or Marine Environments)**

1. Wire brush or sandblast metal or steel surface to remove all contaminants and rust or oxides.
2. Pressure wash using a free rinsing, high ph cleaner. Use Husky ADC (Mix at 4-6 oz/gal).
3. Pressure rinse thoroughly with clear clean water.
4. Pressure wash surface to condition and reduce surface pH to 3.5-5.0. Use Husky ASP (Mix at 4-6 oz/gal).
5. Allow to dry thoroughly before applying Husky 150 Primer or finish coats.

ADDITIONAL SURFACE PREPARATION REFER TO: For steel surfaces abrasive blast to SSPC SP-5/NACE No. 1 or Swedish Standard Sa 3. Concrete shall be cleaned and abrasive blast or etched with 10% muriatic acid.

PREVIOUSLY FINISHED SURFACES:

Repair all damaged areas. Remove gloss from previous paint by sanding or "Brush Blasting" (SSPC-SP7). Remove rust, corrosion products, heavy chalk and loose or peeling paint by "Hand or Power Tool Cleaning" (SSPC-SP2 or SP3). Spot prime any bare areas as required.

USE ADEQUATE VENTILATION.

SPRAYING: Airless Sprayers, Air Assist Systems, or other conventional systems may be used (siphon cup not recommended). Gently but thoroughly mix before spraying. Apply wet overlapping coats, holding gun 6"-12" from surface using 4"-6" pattern. Allow 10-20 minutes dry time (dry to touch) before applying additional coats to desired thickness. Dilution is normally not necessary.

RECOMMENDED EQUIPMENT AND SETTINGS:

Conventional and Air Assist Spray Equipment.

Gun:	Binks model 95 gun or Grayco model 2001 gun
Nozzle:	63B
Cap:	63PB or 66SD-3 for heavier build-up (Caps can be used up to 25% dilution)
Needle:	363A
Material:	15-20 psi
Atomization:	15-25 psi
Dilution:	As Needed
Clean-up:	Husky 15 or 25 Reducer

Industrial/ Commercial Airless Spray Equipment.

Tip Sizes:	.011-.019
Pressure:	As Needed
Dilution:	As Needed
Surface Test:	Some paints may be affected and lift, test small area before applying over a painted finish.

DIPPING: Gently mix before each use. Do not introduce air bubbles. Insert item 1" every 5 seconds. Remove at same rate. Allow 30 to 40 minutes dry time before applying finish coat. Dilute as needed.

BRUSH: Gently mix before each use. Apply wet overlapping coats using a natural bristle brush. Allow 10 to 20 minutes dry time before applying additional coats to desired thickness. Dilute as needed.

HINTS: A dry film thickness of 1-3 mils is recommended for best results. Avoid excessive air movement, heat or humidity. If these conditions exist, use 10-20% recommended thinners. Do not stack or store parts in contact with each other if not fully cured.

ALWAYS USE PROPER VENTILATION AND APPROVED PERSONAL SAFETY PROTECTION WHEN HANDLING OR APPLYING.

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Bronz-Glow's Husky® Brand

250 Primer (H-131)

For Industrial Use Only

DESCRIPTION:

Husky 250 Primer is a solvent base air dry modified alkyd universal primer and barrier coat for use as a corrosion resistant primer on ferrous metal and as a barrier coat over solvent sensitive coatings. Typical uses of this high quality shop primer is for industrial and commercial applications to machinery, piping, structural steel, marine vessels, storage tank exteriors, and power plant equipment. It is also used over solvent sensitive coatings as a foundation for high performance topcoats. 250 Primer offers excellent protection against corrosion in exposures including mild industrial and marine environments. Exhibits good adhesion to properly prepared ferrous metals. When properly cured acts as a barrier coat to prevent lifting of solvent sensitive coatings by strong solvents in high performance finish coatings.

BENEFITS:

When properly applied to metal substrates it:

- Improves coating adhesion on ferrous metal.
- Aides in preventing peel back of damaged coating.
- Aids in formation of more uniform coating surface.
- Prevents peel-up of solvent sensitive coatings by strong solvents in finish coatings.

SPECIFICATIONS:

Solids: (wt) 58% ± 2.0%

V.O.C.: 4.5 lbs/gal. (Calculated)

Recommended Film Thickness: 1.5 mils dry, 3.6 mils wet.

Coverage: 350 sq. ft./gal @ 1.5 mils dry.

Shelf life: 1 year @ 77°F

Coverage: 150 sq. ft./gal at 1 mil

Dry time to touch: 15 minutes; recoat 1 hour.

Colors: Dark Red, Gray & White.

Application Methods: Spray, Brush & Roll

ALTERNATIVE PRODUCTS:

If 250 Primer is not available, Husky 150 Primers may be substituted when coating metal surfaces. When coating over a paint always test inconspicuous area before applying actual application. ***Rust-Oleum brand primers are not compatible.**

SURFACE PREPARATION:

All surfaces to be coated must be free of all oils, grease, wax, rust, dirt, dust and loose particulate. A sandblasted or rough surface (3-5 mil profile) allows for the best adhesion. Use Husky 15 or 25 Reducer for clean-up or thinning.

**PREPARING SURFACES FOR COATING THAT HAVE BEEN EXPOSED TO HIGH SALT CONDITIONS:
(Costal or Marine Environments)**

1. Wire brush or sandblast metal or steel surface to remove all contaminants and rust or oxides.
2. Pressure wash using a free rinsing, high ph cleaner. Use Husky ADC (Mix at 4-6 oz/gal.).
3. Pressure rinse thoroughly with clear clean water.
4. Pressure wash surface to condition and reduce surface pH to 3.5-5.0. Use Husky ASP (Mix at 4-6 oz/gal.).
5. Allow to dry thoroughly before applying Husky 150 Primer or finish coats.

PREVIOUSLY FINISHED SURFACES:

Repair all damaged areas. Remove gloss from previous paint by sanding or "Brush Blasting" (SSPC-SP7). Remove rust, corrosion products, heavy chalk and loose or peeling paint by "Hand or Power Tool Cleaning" (SSPC-SP2 or SP3). Spot prime any bare areas as required.

ADDITIONAL SURFACE PREPARATION REFER TO: For steel surfaces abrasive blast to SSPC SP-5/NACE No. 1 or Swedish Standard Sa 3. Concrete shall be cleaned and abrasive blast or etched with 10% muriatic acid.

USE ADEQUATE VENTILATION.

SPRAYING: Airless Sprayers, Air Assist Systems, or other conventional systems may be used (siphon cup not recommended). Gently but thoroughly mix before spraying. Apply wet overlapping coats, holding gun 6"-12" from surface using 4"-6" pattern. Allow 10 to 20 minutes dry time (dry to touch) before applying additional coats to desired thickness. Dilution is normally not necessary.

RECOMMENDED EQUIPMENT AND SETTINGS:

Conventional and Air Assist Spray Equipment.

Gun:	Binks model 95 gun or Grayco model 2001 gun
Nozzle:	63B
Cap:	63PB or 66SD-3 for heavier build-up (Caps can be used up to 25% dilution)
Needle:	363A
Material:	15-25 psi
Atomization:	15-25 psi
Dilution:	Not Normally Required (Never more than 1/2 pt./gal. of thinner)
Clean-up:	Husky 15 or 25 Reducer

Industrial/ Commercial Airless Spray Equipment.

Tip Sizes:	.011-.019
Pressure:	As Needed
Dilution:	As Needed
Surface Test:	Some paints may be affected and lift, test small area before applying over a painted finish.

BRUSH: Gently mix before each use. Apply wet overlapping coats using a natural bristle brush. Allow 10 to 20 minutes dry time before applying additional coats to desired thickness. Dilute as needed.

HINTS: A dry film thickness of 1-3 mils is recommended for best results. Avoid excessive air movement, heat or humidity. If these conditions exist, use 10-20% recommended thinners. Do not stack or store parts in contact with each other if not fully cured.

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ABBREVIATED CHEMICAL RESISTANCE & APPLICATION CHART

Corrosive Environment Gas/Splash	Husky SPC (H-698)	Husky Pat Coat (H-688-S)	Husky Tuff Coat (H-688)	Husky Lin Coat (H-748)	Husky Insul Coat (H-830)	Husky Green Fin (H698-444)	Husky 150 & 250 Primer (H-716 & H-131)
ACIDS							
Acidic	E	G	G	G	VG	G	CBU
Boric	E	G	G	G	VG	E	CBU
Chromic	E	G	G	G	VG	G	CBU
Citric	E	G	G	G	VG	G	CBU
HCL	E	G	G	G	VG	G	CBU
HF	E	G	G	G	VG	L	CBU
H ₂ S	E	G	G	G	VG	G	CBU
Muriatic	E	G	G	G	VG	G	CBU
Nitric	E	G	G	G	VG	L	CBU
Sulfuric	E	G	G	G	VG	G	CBU
Sulfamic	E	G	G	G	VG	G	CBU
Uric	E	G	G	G	VG	G	CBU
BASES							
Sodium Hyd.	E	G	G	G	VG	VG	CBU
Potassium Hyd	E	G	G	G	VG	VG	CBU
Lye	E	G	G	G	VG	VG	CBU
Lime	E	G	G	G	VG	VG	CBU
Caustic Soda	E	G	G	G	VG	VG	CBU
Ammonia	E	G	G	G	VG	E	CBU
Chlorides	E	G	G	G	VG	E	CBU
Chlorine	E	G	G	G	VG	E	CBU
Bleaches	E	G	G	G	VG	E	CBU
Alkalines	E	G	G	G	VG	E	CBU
Salt Water	E	G	E	E	VG	E	CBU
Salt Air	E	G	E	E	VG	E	CBU
Saline	E	G	E	E	VG	E	CBU
SOLVENTS							
Petroleum	L	VG	E	G	VG	L	CBU
Machine Oil	L	VG	E	G	VG	L	CBU
Mineral Oil	L	VG	E	G	VG	L	CBU
Photo Solvents	L	VG	E	G	VG	G	CBU
Fuel Oil	L	VG	E	G	VG	L	CBU
Aviation Fuel	L	VG	E	G	VG	L	CBU
Gasoline	P	L	E	G	L	P	CBU
Aliphatic	P	G	E	G	G	P	CBU
Alcohol	G	VG	L	G	G	G	CBU
Ketones	P	G	L	P	L	P	CBU
Glycol	L	VG	VG	L	G	L	CBU
Chlorinated Sol.	P	G	L	L	L	P	CBU
APPLICATION							
Dip	Y	N	Y	Y	N	Y	Y- 150
Airless Spray	Y	Y	Y	Y	Y	Y	Y- 150/250
Air Assist Spray	Y	Y	N	Y	Y	Y	Y- 150/250
Pressure Pot	Y	Y	N	Y	Y	Y	Y- 150/250
Brush	Y	Y	Y	Y	N	N	Y- 150/250
Roller	Y	Y	Y	Y	N	N	Y- 150/250

E- EXCELLENT; VG- VERY GOOD; G- GOOD; L- LIMITED; P- POOR; CBU- CAN BE USED; Y- YES; N- NO.



Bronz-Glow®, Simply The Best At Protecting Your Equipment Against Corrosion Since 1984



**Cost Effective Single
Component Coatings For
Industrial Applications**



**Energy Saving Coil Coatings
And Coil Coating Services
For A/C Systems**

Bronz-Glow® is found in the following government specification publications.

Navy:

- NAVFAC Southern Division Specifications
- NAVFAC Atlantic Division Specifications

Unified Facilities Guide Specifications:

- USACE (United States Army Corps of Engineers)
- NAVFAC (Naval Facilities Engineering Command)
- AFCESA (Air Force Civil Engineering Support Agency)

FAA Specifications:

- Various Facility Specifications



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FAA Specifications:

- Various Facility Specifications